

**STRONG  
& SECURE**



# SHEET METAL SCREWS

**CUSTOMIZABLE – GET EXACTLY WHAT YOU NEED.**

Bryce Fastener offers Sheet Metal Screws in all of our Security Drives, sizes #2 – #14.

Sheet Metal Screw applications require more torque which creates breakage on security bit tips. Penta-Plus™, STYKFIT®7, and Key-Rex® bit tips are the most break-resistant bit tips we carry. We always replace security bits for free when our bits prematurely break.

Often used for sheet metal, but also can be used in wood and plastics. Standard sheet metal threads are far enough apart to work in all three. If the application is wood to wood, then an unthreaded portion can be left on the shank (same as in a standard wood screw).

If the fastener is to go into a pre-drilled hole in plastics or metal, then a blunt point (type B), or a "leader point" can be added to the thread. **Please Note:** There are precise specifications for pre-drilled holes in metal and plastics that depend on strength of the material and depth of insertion. Please call or email us for those specifications when designing a part.

There are derivatives to sheet metal screw thread styles with different brand names. These brand names claim increased holding power. We can add them if we can obtain nonproprietary tooling. We have found, over time, these claims have often proved to be more sales hyperbole than a real solution. Call for counsel.

We carry stock in Penta-Plus™ sizes: #2 – #14 Button Head & Flat Head.

**Available in These Head Styles:**



**BUTTON HEAD  
CAP SCREW  
(BHCS)**



**FLAT HEAD  
CAP SCREW  
(FHCS)**



**RAPTOR™ HEAD  
(BHCS)  
Raptor™ Head Replaces Washer**



**RAPTOR™ HEAD  
(FHCS)**

**Available in These Security Screw Drives:**

 <p><b>Key-Rex®</b> Elite-Security Level Exclusive-to-You Security Drive</p>	 <p><b>Penta-Plus™</b> High-Security Level Security Drive Exclusive to Bryce Customers Call or Email for Stock</p>	 <p><b>STYKFIT®7</b> High-Security Level Fast Driving/High Torque/7-Lobes Replaces Tam 6-Lobe™</p>	 <p><b>STYKFIT®6</b> Standard-Security Level Fast Driving/High Torque/6-Lobes Replaces Tam 6-Lobe™</p>	 <p><b>Tam 6-Lobe™</b> Standard-Security Level Tam 6-Lobe™ Bit-Tips Available at Retail</p>	 <p><b>Hex Pin</b> Standard-Security Level Hex Pin Bit-Tips Available at Retail Call or Email for Stock</p>
---	---	--	---	--	--



Made in USA  
Engineered & Crafted  
100% in the USA

**SHEET METAL  
SCREWS**

— Drive Sizes for Button Head & Flat Head —



— Drive Sizes for Raptor™ Button Head, & Raptor Flat Head —

Basic Screw Diameter	Sheet Metal/ Plastic Threads	Length (/INCH/)	Key-Rex®	Penta-Plus™	STYKFIT®7	STYKFIT®6	Tam 6-Lobe™	Hex-Pin™	Key-Rex®	Penta-Plus™	STYKFIT®7	STYKFIT®6	Tam 6-Lobe™	Hex-Pin™
.086	2 – 32	3/16 – 3/4"	X02	P02	Y02	T-6	—	—	X03	P04	Y03	T-7	—	—
.099	3 – 28	3/16 – 1"	X03	P03	Y03	T-7	T-8	—	X04	P05	Y04	T-8	—	—
.112	4 – 24	3/16 – 1 1/2"	X04	P04	Y04	T-8	T-8	3/32	X06	P06	Y06	T-10	T-10	3/32
.125	5 – 20	1/4 – 1 1/2"	X06	P05	Y06	T-10	T-10	—	X06	P06	Y06	T-10	T-10	3/32
.138	6 – 20	1/4 – 2 1/2"	X06	P06	Y06	T-10	T-10	1/8	X10	P08	Y10	T-15	T-15	1/8
.164	8 – 18	1/4 – 3"	X12	P25	Y12	T-20	T-15	5/32	X12	P25	Y12	T-20	T-25	5/32
.190	10 – 16	1/4 – 3 1/2"	X25	P25	Y25	T-25	T-25, T-20	5/32	X25	P25	Y25	T-25	T-27	5/32
.216	12 – 14	1/4 – 3 1/2"	X25	P25	Y25	T-25	T-25	5/32	X29	P29	Y29	T-27	T-27	5/32
.250	14 – 14	5/16 – 3 1/4"	X29	P25	Y29	T-27	T-27	5.32	X30	P31	Y30	T-30	T-30	3/16



**STRONG  
& SECURE**



Made in USA  
Engineered and crafted 100% in the USA

WORLD'S MOST SECURE FASTENERS (800) 558-1082

BryceFastener.com