

# ACME THREAD SECURITY BOLTS

## Standard-Security and High-Security Drives are Available in Acme Threaded Fasteners

Our machine shop currently carries Thread Rolling Dies to make General Purpose Acme Security Bolts, with threads up to 2" long. Acme Security Bolts have diameters limited to 5/16, 3/8, and 1/2.

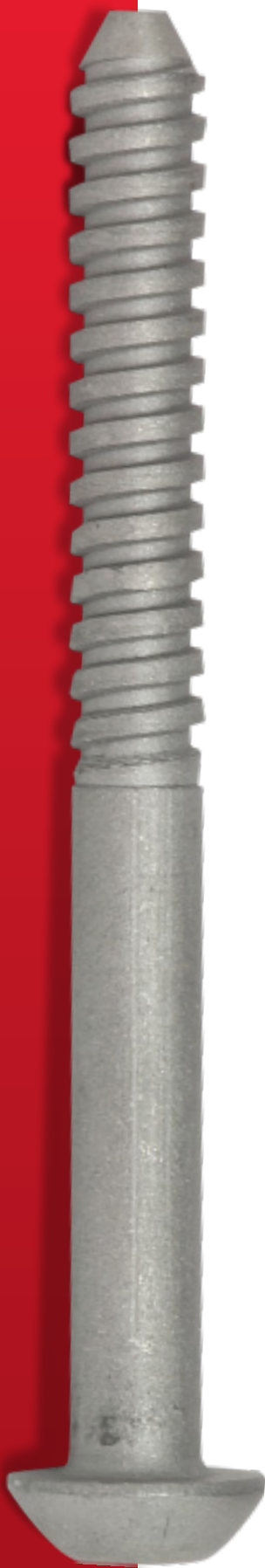
These are for security applications needing a coarser thread to facilitate repeated opening and closing. They require a special Acme tapped hole to go into as well. They are usually made from hardened alloy steel (for repeated uses) and coated black with Brykote™.






## STANDARD-SECURITY OPTIONS

**Tam 6-Lobe** and **Hex-Pin** are Standard-Security Drive options. Removal tools and bits are available to anyone. We only recommend using these drives for low-value applications (value \$100).

## PATENTED HIGH-SECURITY OPTIONS

**Key-Rex®**, **Penta-Plus™**, and **STYKFIT®7** are Bryce Fastener's patented High-Security Drives. Removal tools and driver bits are made custom, exclusive-to-you, or controlled by Bryce Fastener. We recommend these drives for high-value applications. Gas pump enclosures and military control boxes are some recent high-value applications that required a High-Security Drive Acme thread.



Button/Flat Head Machine Screws								
Basic Screw Diameter	Thread Pitch	Max Thread Length (INCH")	Lengths Available (INCH")	KEY-REX®	Penta-Plus™	STYKFIT®7	Tam 6-Lobe™	Hex-Pin
.3125	5/16 – 10	2"	1 – 5.5"	X31	P31	Y31	T-40	3/16
.375	3/8 – 10	2"	1 – 5.5"	X37	P37	Y37	T-45, T-40	7/32
.50	1/2 – 10	2"	1 – 5.5"	X55	P50	Y55	T-55, T-50	5/16
Socket Head, Raptor™ Button Head, & Raptor™ Flat Head								
.3125	5/16 – 10	2"	1 – 5.5"	X37	P50	Y37	T-45	1/4
.375	3/8 – 10	2"	1 – 5.5"	X50	P62	Y50	T-50	5/16
.50	1/2 – 10	2"	1 – 5.5"	X55	P65	Y55	T-55	3/8

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